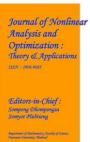
Journal of Nonlinear Analysis and Optimization Vol. 13, Issue. 2 : 2022 ISSN : **1906-9685**



CARRYING QUADCOPTER WITH HUMAN RESPONSIBILITIES

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ABSTRACT :

Drones and quadcopters are examples of Unmanned Aerial Vehicles (UAVs) that have revolutionized flight. They enable people to fly in novel and significant ways. Because larger UAVs can operate in hazardous environments while keeping their human operators at a safe distance, the military has begun using them more frequently. Here, the topic of quadcopters as tiny UAVs is covered. Unmanned aerial vehicles are becoming more and more common in a variety of fields, including traffic control, military operations, fire detection, surveillance, and commercial and industrial uses. We discovered that the main issues and obstacles dividing the debate are those related to technology and regulations, which are thought to hinder or prohibit the use of drones for the delivery of packages and people.

Keywords: vertically oriented propellers, drones, quadrotor helicopters

INTRODUCTION

A Quad copter, also called a Quad rotor helicopter or Quad rotor, is a multi- rotor helicopter that is lifted and propelled by four rotors. Quad copters are classified as rotorcraft, as opposed to fixed-wing aircraft, because their lift is generated by a set of rotors (vertically oriented propellers). Unlike most helicopters, quad copters use two sets of identical fixed pitched propellers; two clockwise (CW) and two counter- clockwise (CCW). These use variation of RPM to control lift and torque. Control of vehicle motion is achieved by altering the rotation rate of one or more rotor discs, thereby changing its torque load and thrust/lift characteristics. Target and decoy – providing ground and aerial gunnery a target that simulates an enemy aircraft or missile

1.1 Scope of Project :

The purpose of this project is to engineering knowledge to develop a UAV at low cost based on specifications as finalized in SOR. project will engage the members through proper design cycle which will include the implementation of the aircraft design knowledge, as well as other courses, use of the various CAD software that they have learnt for design and analysis of their project and make critical decisions regarding their design observing its performance as well as their constraints such as budget, manufacturability Etc.



Figure 1: Quadcopter during transition

LITERATURE SURVEY

In this section the literature survey of weight carrying quadcopters is discussed. The experimentations conducted by various researchers by influencing the unmanned aerial vehicles (UAV) process parameters process parameters process parameters are specific weight carrying method's.

2.1 Quadcopter history :

1754

Etienne Oehmichen was the first scientist who experimented with rotorcraft designs in the 1920s. Amongthe six designs he tried, his second multicopper had four rotors and eight propellers, all driven by a singleengine. The Oehmichen used a steel-tube frame, with two-bladed rotors at the ends of the four arms. The angle of these blades could be varied by warping. Five of the propellers, spinning in the horizontal plane, stabilized the machine laterally. Another propeller was mounted at the nose for steering. The remaining pair of propellers was for forward propulsion.

METHODOLOGY

In a quadcopter drone, two of the motors rotate in a clockwise direction and the other two motors in an anticlockwise direction. The speed of the motors is controlled by the electronic speed controller. If the two motors on the rear side of the drone rotate at high speeds, then the drone moves in a forward direction. If the two motors on the front side of the drone rotate at high speeds, then the drone moves in a backwarddirection. If the two motors on the left side of the drone rotate at high speeds, then the drone moves in a backwarddirection. If the two motors on the left side of the drone rotate at high speeds, then the drone moves in a rightward direction.

Introduction with System Block Diagram :

A block diagram is a high-level and specialized flowchart used in engineering. It is used to describe and improve existing systems or to design new ones. The block diagram's structure provides a highlevel overview of important working relationships, key process participants, and major system components. Below is the overview of the major quadcopter components represented as a block diagram

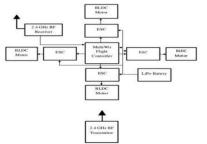


Figure 2: Block diagram of a Quadcopter

Technical Specification:

The drone's technical specification is nothing more than a document that through technical data makes a clarified description for the drone's specific use, functionality, or performance



Figure 3: Block diagram of a drone's specific use, functionality

Designing of Quadcopter body:

A quadcopter is a multi-rotor drone that has four arms having a brushless dc motor on each arm. Quadcopter drone arms are designed in fusion 360 software. Hence this is a delivery drone, the middle part of the body has to be strong to carry the loads. so, a sheet metal body has to be used for the upper andbottom parts of the drone connecting four arms. The drone planned for the current work is initially modeled in fusion 360 software. Figure 2 shows the design frame of the drone in fusion 360 software.



Figure 4 Modeling and rendering of a Quadcopter Drone in fusion 360

Fabrication:

3D printing is also known as additive manufacturing, and it is the process of building a 3d object from a CAD model. The arms of quadcopter drone designed in fusion 360 software, Additive manufacturing of quadcopter arms by using PLA (Polylactic Acid) Filament in 3D printing. Repetier Hostsoftware is used for slicing and Creality Ender 3.0 is used for printing parts.

Parameter	Value
Shell Thickness	2 mm
Top and Bottom Thickness	2 mm
Infill Patern	Grid
Support Pattern	Grid
Fill Amount	15%
Print Speed	25 mm/s
Travel Speed	60 mm/s
Layer Thickness	0.2 mm

Table : 1 Printing parameters

Assembly and Flight Testing:

3D printed arms of quadcopter assembled to the sheet metal body of the drone. Figure shows the fabrication of the sheet metal body. A Brushless DC motor is connected to the electronic speed controller(ESC). Motors are placed on edge of the arms and ESC is placed in the middle of the arms. A power distribution board is used to distribute the power to all components. APM flight controller is placed in the middle of the drone and it's connected to the receiver, ESC, GPS module, and power module.



Figure: 5 Final Assessment of the Robot

Hardware components: Most of the parts on a quadcopter are dependant on each other and when choosing one part it puts a new set of demands on another. The one most important characteristic to out is the weight if the Quadcopter, since that in turn puts demand on all parts except the ones handling calculations for navigation.

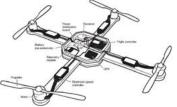


Figure : 6 Overall structure of the Drone

1.Motor: The motors together with the propellers are needed to provide enough thrust to lift the Quad copter with the gripping module and a payload of up to 20% of the total weight. Since the aim is to followa 2:1 thrust to weight ratio, the total minimum thrust needed to be at least 1.5 kg.

PROPELLORS:

A propeller is a type of fan that transmits power by converting rotational motion into thrust. A pressure difference is produced between the forward and rear surfaces of the airfoil-shaped blade, and a fluid (such as air or water) is accelerated behind the blade. Propeller dynamics can be modelled by both Bernoulli's principle and Newton's third law.

It is also the main part of the quad copter for flying, there are two types of propellers used in the quad copter they mostly left-hand propellers and right-hand propellers. 25 Left hand propellers are also called normal propellers and they are mounted to the motor which is moving in counterclockwise direction.

MULTI ROTOR CONTROL BOARD

The KK.2 multi controller is a flight control board for remote control multi copters with 2,3,4 and 6 rotors. Its purpose is to stablise the aircraft during flight. To do this it takes the signal from the three gyros on theboard (roll, pitch and yaw) and feeds the information into the Integrated Circuit (Atmega

IC). This then processes the information according the the KK software and sends out a control signal to the Electronic Speed Controllers (ESCs) which are plugged onto the board and also connected to the motors.

Specifications: -

Size: 50.5mm x 50.5mm x 12mm Weight: 21 gram (IncPiezo buzzer)IC: Atmega324 PA Gyro: InvenSense Inc.

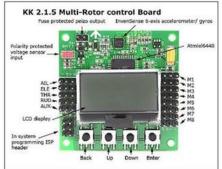


Figure:7 Multi-rotor control board

ELECTRONIC SPEED CONTROLLER(ESC

An electronic speed control or ESC is an electronic circuit with the purpose to vary an electric motor's speed, its direction and possibly also to act as a dynamic brake. ESCs are often used on electrically powered radio controlled models, with the variety most often used for brushless motors essentially providing an electronically generated three-phase electric power low voltage source of energy for the motor.

We have used 60A electronic speed controllers to control each brushless motors in this experiment which can constantly supply required current to drive brushless motors. It has following specifications:

Constant Current: 60A

Burst Current: 80A

BRUSHLESS MOTOR

Brushless DC electric motor (BLDC motors, BL motors) also known as electronically commutated motors (ECMs, EC motors) are synchronous motors which are powered by a DC electric source via an integrated inverter/switching power supply, which produces an AC electric signal to drive the motor (AC, alternating current, does not imply a sinusoidal waveform but rather a bi-directional current with no restriction on waveform); additional sensors and electronics control the inverter output amplitude and waveform and frequency (i.e. rotor speed).

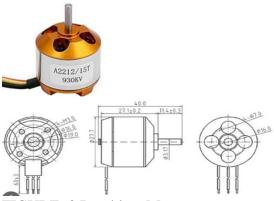


FIGURE: 8 Brushless Motor

LITHIUM POLYMER (LI-PO) BATTERY

LiPo batteries (short for Lithium Polymer) are a type of rechargeable battery that have become very popular because of their power to rate ratio. In other words, more electricity in a lighter package. Obviously, this is ideal for anything you're trying to get to fly. Another advantage is that LiPo's have a high discharge rate – which means they can deliver large amounts of power at once.



FIGUER: 9 Li-Po Battery
Specifications:
Battery Configuration: 11.1V 2200mAh 3cell
Battery Capacity: 2200mAh
Max Continuous Discharge (C-rate/current): 20C Max Burst (3Sec)
(C-rate/current): 45C
An RF Module (Radio Frequency Module) is a usually small electronic circuit used to transmit and/or receive radio signals on one of a number of carrier frequencies. RF Modules are widely used in

receive radio signals on one of a number of carrier frequencies. RF Modules are widely used in electronic design owing to the difficulty of designing radio circuitry.



Figure: 10 Frequency transmitter Receiver specification : Channel: 6 Frequency band: 2.4GHz Power resource: 1.5V*4''AA''battery Program type: GFSK Weight: 25G Schematic of reaction torques on each motor of a quadcopter aircraft, due to spinning rotors. Rotors 1 and 3 spin in one direction, while rotors 2 and 4 spin in the opposite direction, yielding opposing torquesfor control.

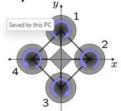


Figure: 11 Spinning direction







Working principle and working

In this study, the aircraft was assumed to be a drone, which means it also stores the energy in the battery during the flying period. In this way, both flying the drone by using solar energy and storing the energy in the battery in order to extend the flight time can be achieved. The principle in which the drone works on it is NEWTONS

THIRD LAW OF MOTION.



Figure:12 Pitch motion

RESULTS

The testing done includes both the testing with different Payload, the testing of the Quadcopter. So in order for the testing to go on many things have to be done which includes

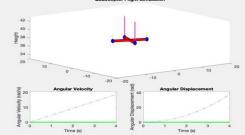


Figure:13 testing with different Payload

Application Performance Management (APM) has to stabilize and when this is done you hear the peepsound telling you that the Quadcopter is ready.

After that the APM is armed.

The throttle is increased slightly.

Then on the transmitter it should be in channel 1

After it is switched to channel 2 which autonomously fly.

After that the return to launch mode helps it return to origin

CONCLUSION

One of the main obstacles to using the modular construction approach is the inefficient way in which practitioners carry out the process of module transportation, rigging, lifting, and installation, which is specific to the modular construction method. The building sector can employ modularization more broadly and efficiently if the method is innovated. Recent rapid improvements in related technology and applications have brought drones to the attention of researchers and others in the construction industry.

Limited payload is one of the main issues that the manual test flight revealed.

restricted source of electricity.

a module's dynamic attributes.

Regulations; and the stability and agility of uas.

But if these obstacles can be removed with the use of the UAV-based module approach, costs, shipping durations, and lifting times may all be greatly decreased, which would ultimately result in lower overall installation costs and speedier construction. This ground-breaking technique will assist

the industry in overcoming three major obstacles to modular construction: site access concerns, site traffic jams, and a shortage of heavy lift equipment in the area.

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